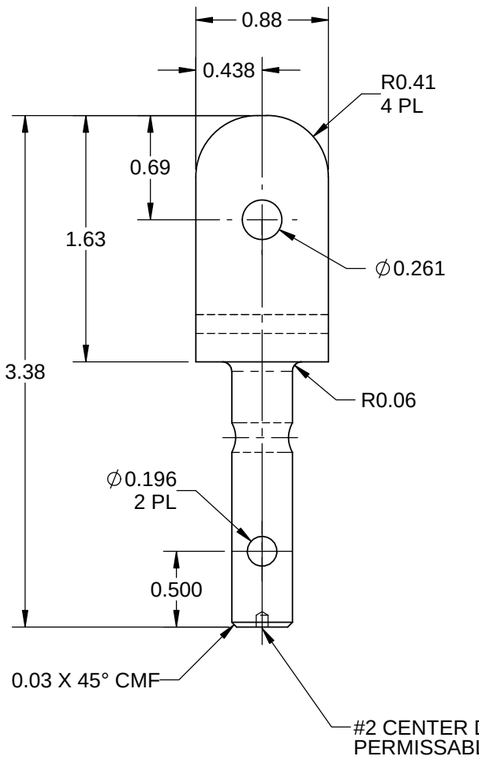

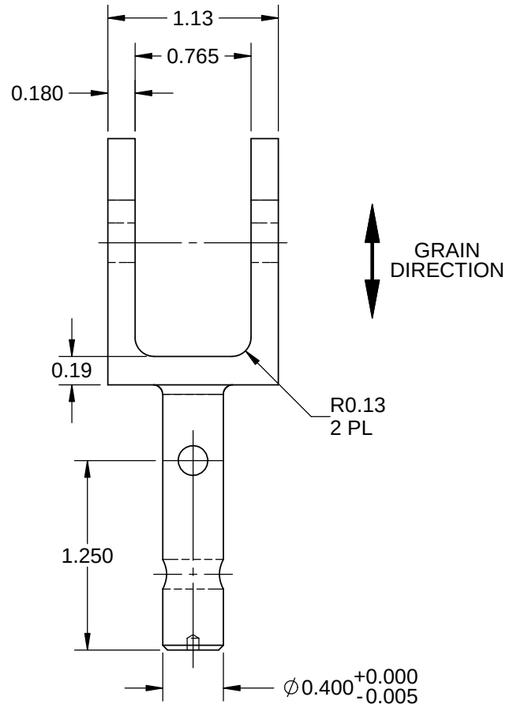

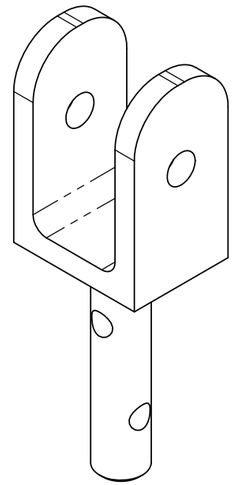

D4776-1 BASKET STRUT CLEVIS

PRELIMINARY A2
13.06.05 (AJS)

NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8
(OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.08 lbs

REV.	DESCRIPTION	BY	DATE
PA2	PRELIMINARY: ADDED FINISH TO -3	AJS	13.06.05
PA1	PRELIMINARY	AJS	13.02.27

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4776	REV. PA2
MFG. APPR.			SHEET 1 OF 2
APPROVED		TITLE BASKET STRUT MACHINED PARTS	SCALE NTS
DE APPR.			
DATE	13.06.05		

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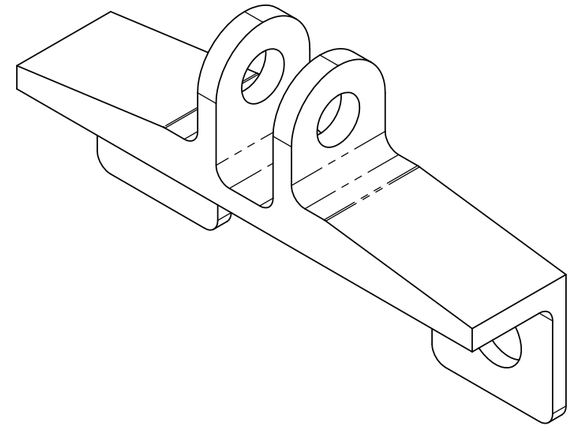

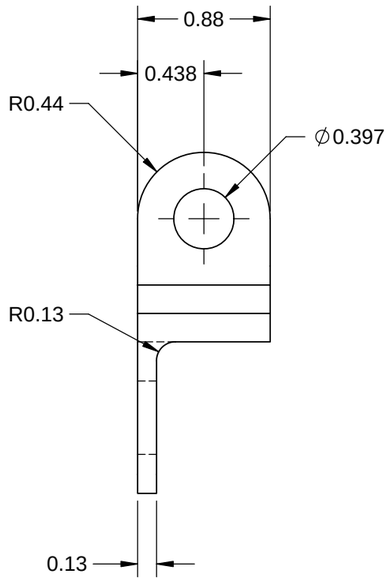

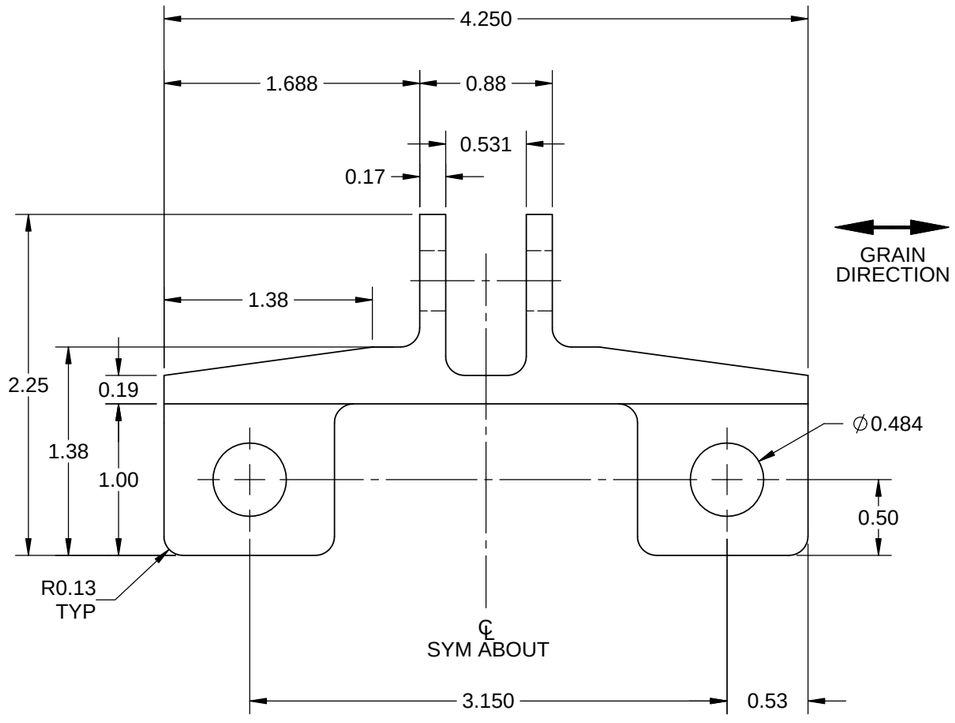

GRAIN DIRECTION

PRELIMINARY A2
13.06.05 (AJS)

D4776-3 SKIDTUBE CLEVIS

NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8
(OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.15 lbs

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4776	REV. PA2
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE BASKET STRUT MACHINED PARTS	SCALE NTS
DE APPR.			
DATE	13.06.05		

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